



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4434-043

Job Sheet 173496



Part No: D4434-043

Job Qty: 1 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/8/18	0.00	0.00	Start Up Stores/Pkg-1		FF
110	Packaging	4 pcs		3/8/18	0.00	0.00	Packaging1-5		FF
120	Small Fab	4 pcs		3/8/18	0.00	3.33	Small Fab-6		FF
130	QC	4 pcs		3/8/18	0.00	0.00	QC5		FF
140	Powdercoat	4 pcs		3/8/18	0.00	0.26	Powdercoat4		BL 18-4-20
150	QC	4 pcs		3/8/18	0.00	0.00	QC3		FF
160	Small Fab	4 pcs		3/9/18	0.00	3.33	Small Fab-6		FF
170	QC	4 pcs		3/9/18	0.00	0.00	QC5		FF
180	Packaging	4 pcs		3/9/18	0.00	0.00	Packaging3-2		FF
190	QC21-SA	4 Ea		3/9/18	0.00	0.00	QC21		FF

M/138700

START: 8:20

WT: 320°

FINISH: 8:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	18 42 Ea (3 ea)	90-Start up Operation	FM138084-4
D4434-1	Bracket	6 4 Ea (1 ea)	90-Start up Operation	5030612 (2) 5026893 (4)
D4434-9	Bracket	6 4 Ea (1 ea)	90-Start up Operation	3049873 (3) 5054140 (3)
D4435-041	Bracket Assembly	6 4 Ea (1 ea)	90-Start up Operation	5049872 (4) 5054144 (2)
MS20426AD3-2	Rivet	84 (72) 40 Ea (12 ea)	90-Start up Operation	5018535
MS20426AD3-3	Rivet	12 20 Ea (2 ea)	90-Start up Operation	5018535
MS20470AD4-3	Rivet, Universal Head	30 20 Ea (5 ea)	90-Start up Operation	M135336
MS21075L08	Anchor Nut	42 20 Ea (7 ea)	90-Start up Operation	5024476
D4440-1	Grommet	6 4 Ea (1 ea)	160-Small Fab	5025162
D4441-1	Rubber Seal	852 500 Ea (.142 ea)	160-Small Fab	F151347



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Container No: S062420



Part: D4434-043

Job No: 173496

Serial No/Batch: S062420

Revision:

Inspector:

Date: 04/18/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	12	40	0
	D4434-1	4	4	0
	D4434-9	4	1	0
	D4435-041	4	1	0
	MS20426AD3-2	48	84	0
	MS20426AD3-3	8	6,033	0
	MS20470AD4-3	20	628	0
	MS21075L08	28	142	0
160-Small Fab	D4440-1	4	28	0
	D4441-1	1	157	0
Part Specifications				
Specifications could not be found.				

Plex 3/2/18 11:50 AM Dart.Gagnon.Michelle